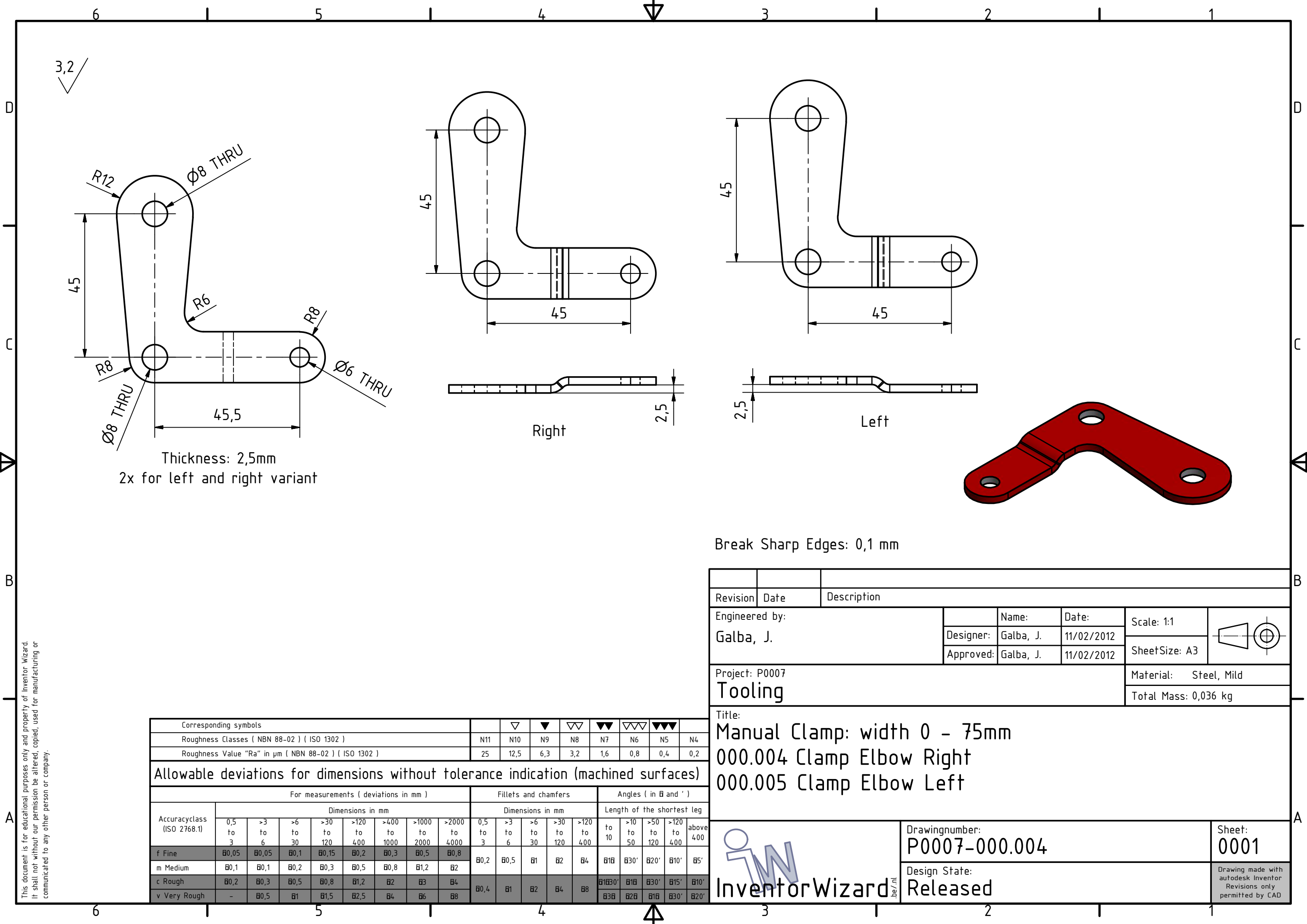
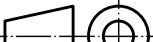




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Break Sharp Edges: 0,1 mm

Revision	Date	Description				
Engineered by: Galba, J.			Name:	Date:	Scale: 1:1	
		Designer:	Galba, J.	11/02/2012	SheetSize: A3	
		Approved:	Galba, J.	11/02/2012		
Project: P0007 Tooling					Material: Steel, Mild	
					Total Mass: 0,036 kg	

Title:		
Manual Clamp: width 0 - 75mm		
000.004 Clamp Elbow Right		
000.005 Clamp Elbow Left		

Corresponding symbols								
Roughness Classes (NBN 88-02) (ISO 1302)								
Roughness Value "Ra" in µm (NBN 88-02) (ISO 1302)								
Allowable deviations for dimensions without tolerance indication (machined surfaces)								
Accuracyclass (ISO 2768.1)	For measurements (deviations in mm)							
	Dimensions in mm							
	0,5 to 3	>3 to 6	>6 to 30	>30 to 120	>120 to 400	>400 to 1000	>1000 to 2000	>2000 to 4000
f Fine	Ø0,05	Ø0,05	Ø0,1	Ø0,15	Ø0,2	Ø0,3	Ø0,5	Ø0,8
m Medium	Ø0,1	Ø0,1	Ø0,2	Ø0,3	Ø0,5	Ø0,8	Ø1,2	Ø2
c Rough	Ø0,2	Ø0,3	Ø0,5	Ø0,8	Ø1,2	Ø2	Ø3	Ø4
v Very Rough	-	Ø0,5	Ø1	Ø1,5	Ø2,5	Ø4	Ø6	Ø8

 Inventor Wizard .be/.nl	Drawingnumber: P0007-000.004	Sheet: 0001
	Design State: Released	Drawing made with autodesk Inventor Revisions only permitted by CAD