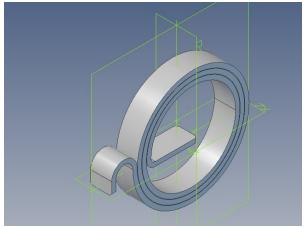
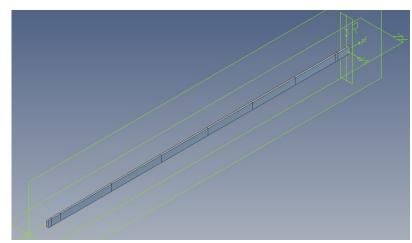
## Tutorial: Clockwork Spring

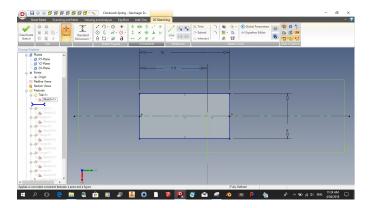
This tutorial outlines the basic steps in modelling a clockwork spring. In this case the software used is Alibre Design, though basic method would apply to other software such as Inventor and Solid Works.

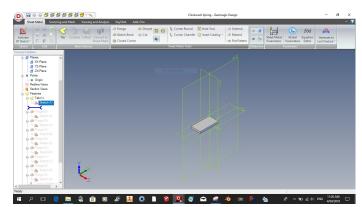


Clockwork spring modelled as sheet metal part

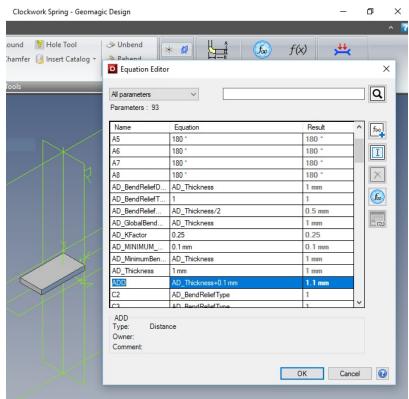


Clockwork spring modelled part flat pattern





The first step is to select a start plane on to which a sketch is made. From this sketch a sheet metal tab is created. In this case I have set the material parameters for a material that is 1 mm thick.

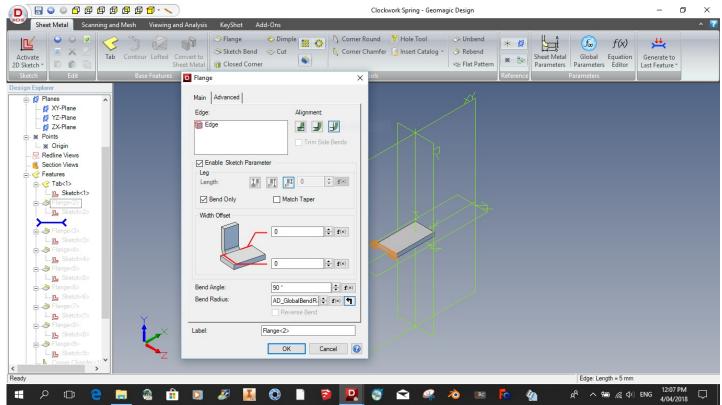


Once the initial sheet metal tab has been created, the function editor is opened. I have made a new function, I have named ADD ( highlighted ). I have set up an equation for this function :

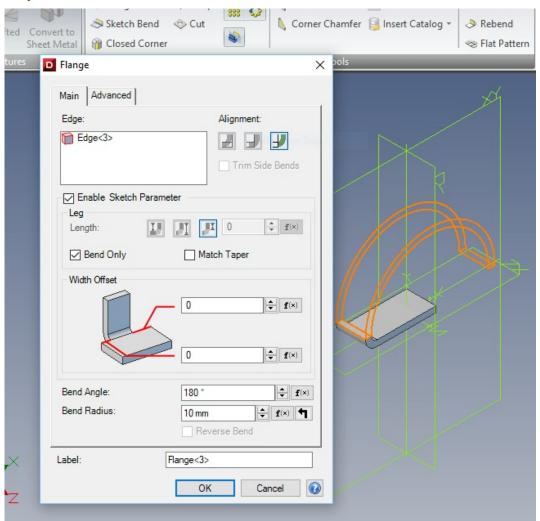
ADD - AD Thickness + 0.1.

AD\_Thickness is the system variable for the material thickness. This function takes the material thickness and adds 0.1 to this value. This is for pattern to flatten each coil must not interfere with other coils.

This function will be used to create the coils for the spring

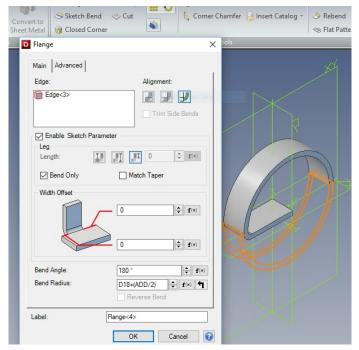


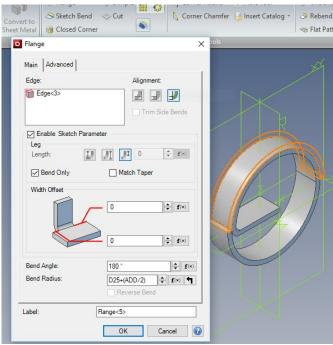
Next the first bend is made. The bend radius is left as the minimum bend radius as set up in the material properties for the design file. The angle for the bend is set to 90 deg and the "bend only "box is checked"



The first spring coil is now created next. I have set the bend radius, in this case to 10mm and having checked the "bend only box and the bend angle to 180 deg."

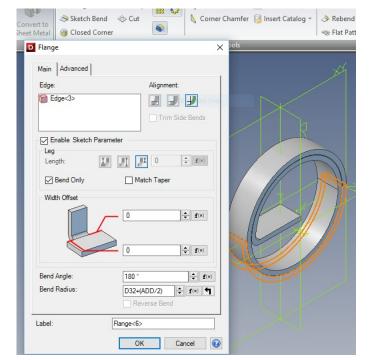
I click " OK " to close this dialogue. I then open the function editor and note that the system has named this radius dimension variable " D18 ".

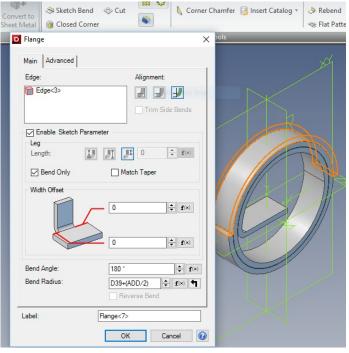




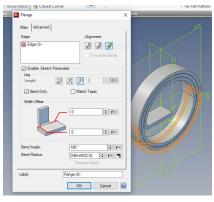
radius to be D18 + (ADD/2). This makes this coil just big enough to finish outside the previous coil. The system names this radius dimension D25.

The next coil is made, but we now set the bend. Next coil now made the same way. Bend radius D25 + (ADD/2), with the dimension variable named D32.

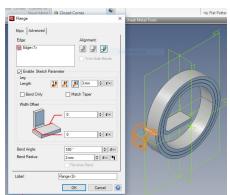




This process is continued to produce the next 2 coils. The name the system gives to each radius dimension is used to create the next bend.



Repeat process until you have made the required number of coils



The last bend forms the hook on the end of the spring. In this case the inside bend radius is set to 2mm and the " bend only " box unchecked and length is set.